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CONDITION SURVEY, WHITEMAN AIR FORCE BASE, MISSOURI.(U)
JUN 73 P J VEDROS, S J ALFORD, J C HART

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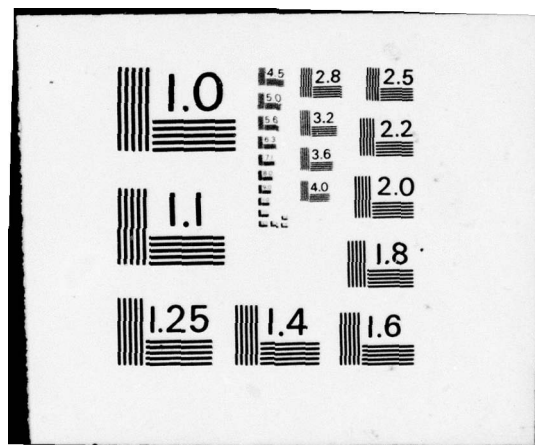
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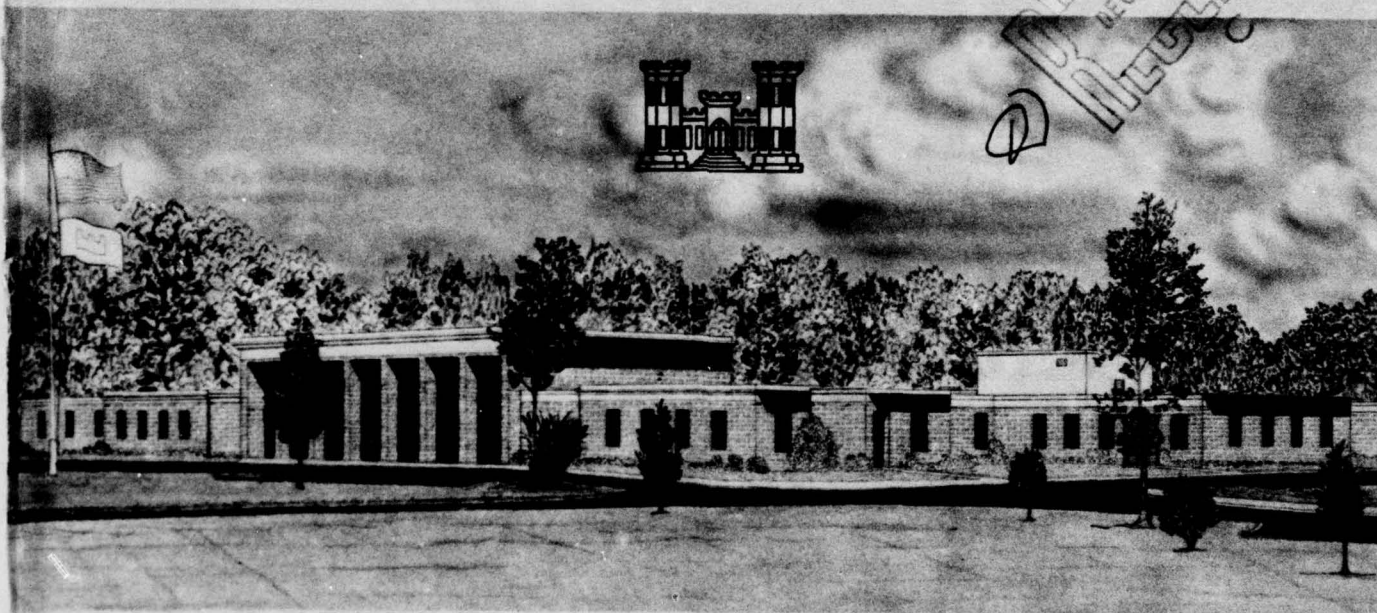
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CONDITION SURVEY, WHITEMAN AIR FORCE BASE, MISSOURI

by

P. J. Vedros, S. J. Alford

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Soils and Pavements Laboratory
Vicksburg, Mississippi

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10 P. J. Vedros, S. J. Alford, J.C./Hart
G.D./Gilman



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Foreword

The study reported herein was conducted under the general supervision of the Engineering Design Criteria Branch, Soils and Pavements Laboratory, of the U. S. Army Engineer Waterways Experiment Station (WES), Vicksburg, Mississippi. Personnel involved in the condition survey were Messrs. H. T. Thornton, Jr., R. N. Gordon, Sr., and S. J. Alford of the WES and Mr. J. C. Hart of the U. S. Army Engineer Division, New England (NED), Waltham, Massachusetts. The main portion of this report was prepared by Messrs. Vedros and Alford under the general supervision of Messrs. J. P. Sale, R. G. Ahlvin, and R. L. Hutchinson of the Soils and Pavements Laboratory. That portion of the study pertaining to frost action was carried out by the U. S. Army Cold Regions Research and Engineering Laboratory (CRREL), Hanover, New Hampshire, with the assistance of the Foundations and Materials Branch, NED. The section of this report concerning frost action was prepared by Mr. Hart and by Mr. G. D. Gilman of CRREL.

COL Ernest D. Peixotto, CE, was Director of the WES during the conduct of the study and preparation of the report. Mr. F. R. Brown was Technical Director.

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Conversion Factors, British to Metric Units of Measurement

British units of measurement used in this report can be converted to metric units as follows:

<u>Multiply</u>	<u>By</u>	<u>To Obtain</u>
inches	2.54	centimeters
feet	0.3048	meters
miles (U. S. statute)	1.609344	kilometers
square inches	6.4516	square centimeters
miles per hour	1.609344	kilometers per hour
pounds (mass)	0.45359237	kilograms
pounds (force) per square inch	0.6894757	newtons per square centimeter

CONDITION SURVEY, WHITEMAN AIR FORCE BASE, MISSOURI

Authority

1. Authority for conducting condition surveys at selected airfields is contained in amendment to FY 1972 RDTE Funding Authorization (MFS-MC-5, 16 February 1972), subject: "Air Force Airfield Pavement Research Program," from the Office, Chief of Engineers, U. S. Army, Directorate of Military Construction, dated 18 February 1972.

Purpose and Scope

2. The purpose of this report is to present the results of a condition survey performed at Whiteman Air Force Base (WAFB), Missouri, during 9-13 May 1972. The following three major areas of interest were considered in this condition survey: (1)

- a. The structural condition of the primary airfield pavements; (2)
- b. The condition of pavement repairs and the types of maintenance materials that have been used at this airfield; and (3)
- c. Any detrimental effects of frost action to the pavement facilities. ✓

3. This report is limited to a presentation of visual observations of the pavement conditions, discussion of these observations, and pertinent remarks with regard to the performance of the pavements. No physical tests of the pavements, foundations, or patching materials were performed during this survey.

Pertinent Background Data

General description of airfield

4. WAFB, formerly Sedalia Airfield, is located 2 miles* south of

* A table of factors for converting British units of measurement to metric units is presented on page vii.

Knob Noster and 21 miles west of Sedalia, Missouri. The airfield is on a generally flat plateau amid the rolling landscape of central Missouri. The general elevation of the airfield is 840 to 870 ft above mean sea level. A vicinity map is shown in plate 1.

5. In May 1972, the airfield facilities consisted of a N-S (18-36) runway, four taxiways connecting the runway to the aprons, a parking apron, a refueling apron, an alert apron, two hangar aprons and a connecting taxiway, three warm-up aprons, a washrack, and a calibration hardstand. The runway was 200 ft wide and 12,400 ft long; the parking apron was 975 ft wide and of varying length; and the taxiways were 75 ft wide. A layout of the airfield and a pavement plan indicating the type pavement on each facility are shown in plate 1.

Previous reports

6. Previous reports concerning the airfield facilities at WAFB are listed below. Pertinent data were extracted from them for use in this condition survey report.

a. Condition survey reports:

- (1) Ohio River Division Laboratories, CE, "Report of Rigid Pavement Condition Survey, Whiteman Air Force Base, Missouri," February 1957, Cincinnati, Ohio.
- (2) U. S. Army Engineer Division, Missouri River, CE, "Report of Rigid Pavement Condition Survey, Whiteman Air Force Base, Missouri," January 1959, Omaha, Nebraska.
- (3) Ohio River Division Laboratories, CE, "Condition Survey Report, Whiteman Air Force Base, Missouri," April 1961, Cincinnati, Ohio.

b. Pavement evaluation reports:

- (1) U. S. Army Engineer Division, Missouri River, CE, "Pavement Evaluation Report, Sedalia Airfield, Knob Noster, Missouri," October 1944, Omaha, Nebraska.
- (2) U. S. Army Engineer District, Kansas City, CE, "Airfield Evaluation Report, Whiteman Air Force Base, Knob Noster, Missouri," December 1958, Kansas City, Missouri.
- (3) _____, "Airfield Evaluation Report, Whiteman Air Force Base, Knob Noster, Missouri," October 1960, Kansas City, Missouri.

History of Airfield Pavements

Construction history

7. WAFB, which was Sedalia Airfield prior to 1954, was first developed during World War II as a glider training field. The airfield was inactive for about 6 years following World War II but was reactivated in 1954 as a medium jet bomber field.

8. The original pavements at this airfield were all constructed of 9-7-9-in. portland cement concrete (PCC) placed directly on the subgrade. Original construction was completed in 1942 and consisted of four runways (NE-SW, NW-SE, E-W, and N-S), a parking apron, and connecting taxiways. Upon reactivation, some of the original airfield pavements were strengthened, and new pavements were constructed according to the then existing heavy-load design criteria. The original NE-SW and NW-SE runways were abandoned, and the original N-S runway was strengthened to serve as a refueling apron. (The original E-W runway now serves as a crosswind runway for light aircraft.) The original parking apron and several of the original taxiways were strengthened. A new N-S runway, additional taxiways, warm-up aprons, a hangar apron, a washrack, a calibration hardstand, and an extension to the parking apron were also constructed. During the later phases of construction, the N-S runway was extended to its present length. All construction was accomplished during the period 1953-1956. In 1959, the alert apron and taxiway were constructed and used for parking alert aircraft. Pavements constructed at this time were PCC, except the blast pads, shoulder pavements, and transition areas, which were surfaced with a 2-in. thickness of hot-mix AC. Pavements were designed in accordance with criteria in Engineer Manuals 1110-45-302, -303, and -306, which were in effect at the time of the design. Except for the alert apron and taxiway and taxiways 17 and 18, the design of the pavements was based on a landing gear loading of 100,000 lb supported on twin wheels spaced 37.5 in. center to center with each wheel having a tire contact area of 267 sq in. The alert apron and taxiway and taxiways 17 and 18 were designed for a gear load of 265,000 lb on twin-twin wheels abreast, with each wheel

having a tire contact area of 267 sq in. The twin wheels were spaced 37 in. center to center, with the inside wheels of each set of twin wheels spaced 62 in. center to center, and a bicycle arrangement was used for the main landing gears. Details of the design and construction history of the airfield pavements are presented in table 1. Pavement thicknesses, descriptions, and other details are presented in table 2.

Traffic history

9. Detailed traffic records were not available; however, some traffic information was available from previous condition survey reports and from information obtained during the survey for the period January 1968-December 1971.

10. During World War II, the airfield was used mainly by C-47 aircraft, gliders, and miscellaneous light aircraft. Following reactivation of the base in 1954 and the subsequent pavement construction, B-47's and KC-97's were the primary aircraft operating at the airfield until August 1963. From 1954-October 1955, approximately 400 and 300 cycles* per month of B-47 and KC-97 traffic were applied, respectively. During the period April 1957-June 1960, approximately 240 cycles per month of B-47 aircraft traffic and 100 cycles per month of KC-97 aircraft traffic were applied. Traffic records obtained for the period January 1968-December 1971 indicate that traffic consisted of four categories (A, B, C, and D), with category D involving the heaviest aircraft (over 150,000 lb). A detailed listing of the traffic for the 4-year period for the four categories is presented in table 3. Of the cycles listed in category D, 60 percent were from C-141 aircraft; 35 percent, KC-135 aircraft; and 5 percent, Logair cargo aircraft. The N-S runway is the primary instrument runway, and it is used by practically all aircraft operating at WAFB. Sixty percent of the takeoffs and landings are from the north (18) end of the N-S runway.

11. The east warm-up apron is used as a missile loading ramp. This ramp receives about 4 cycles per month of C-141 aircraft traffic. A missile and its container weigh approximately 80,000 lb.

* A cycle of operation is one takeoff and one landing.

12. It was reported that the taxiways at this field (the shoulders of which are only 25 ft wide) are too narrow to accommodate the outrigger wheels of B-52 aircraft. During the few operations by B-52 aircraft at the base, taxiway lights were damaged by the outrigger wheels.

Conditions of Pavement Surfaces

Pavement inspection procedure

13. The following procedure was used in conducting the inspection of the rigid pavements. Representative features were selected for detailed inspection. The features were then inspected slab* by slab, and the defects were recorded. The locations of the individual pavement features, the inspection starting points, and the directions in which the pavements were inspected (shown by arrows) are indicated in plate 1. The results of the rigid pavement survey for those features that were inspected in detail are presented in table 4. This table shows a quantitative breakdown of the various types of defects and a condition rating for each pavement feature inspected in detail. The procedures used for determining the condition rating of a pavement are given in Appendix III of Department of the Army Technical Manual TM 5-827-3, "Rigid Airfield Pavement Evaluation," dated September 1965. The pavement defect identified as a keyed joint failure in table 4 was not included in the reference manual, because this type of defect has only recently been observed. It results from traffic of heavy aircraft and is considered to be a major defect.

Runway

14. In general, the condition of the pavement surface on the N-S (18-36) runway ranged from good to excellent. The first 500 ft of the north end of the runway (feature R1A) had only two slabs containing major defects, and about 15 percent of the slabs contained pop-outs. The second 500 ft at this end (feature R2B) was also in excellent

* A slab is the smallest unit, containing no joints, of a given pavement feature.

condition, with no major defects recorded. Both of these features were 18-in.-thick PCC. In the interior portion of the runway (feature R3C), which consists of 16-in.-thick pavement, only one percent of the slabs contained major defects. The 18-in.-thick pavement in the adjacent interior portion of the runway (feature R4C) was in excellent condition, with no major defects recorded. In the 15-in.-thick pavement in the next interior portion of the runway (feature R5C), about 18 percent of the slabs contained a major defect. Approximately 40 slabs were observed to have a keyed joint failure. About 80 percent of the major defects recorded in this feature occurred in the center 50-ft-wide portion. As is noted in table 4, there were also approximately 350 slabs in which "D" cracking was observed. This defect will lead to scaling and spalling as the cracking progresses. In the south end of the runway, which is 19-in.-thick pavement (feature R7A) and 17-in.-thick pavement (feature R6B), one slab in each feature contained a diagonal break; however, every slab in the 17-in. pavement and 57 percent of the slabs in the 19-in. pavement had "D" cracking. As is indicated in paragraph 10, approximately 40 percent of the takeoffs and landings occur at this end of the runway.

Primary taxiways

15. The primary taxiways used for normal operations from the parking aprons to the runway are taxiways 16B, 16A, 12A, 12, 1, 2, 11A, 11B, 17, and 18 and the alert taxiway. The surveys of these areas are discussed in the following paragraphs, and the results of the surveys are presented in table 4.

16. Taxiways 16A and 16B. These taxiways (feature T10A), which service the south end of the runway, consist of 17-19-17-in.-thick pavement. About 3 percent of the slabs contained major defects. Every slab in this feature contained "D" cracking. The cracking had developed to the point that spalling had become a problem, and about 16 percent of the slabs had had spalls repaired (photo 1).

17. Taxiways 11A and 11B. These taxiways (feature T1A) service the north end of the runway and consist of 18-in.-thick pavement. The survey indicated that about 4 percent of the slabs contained a major

defect, and a majority of the slabs contained pop-outs. The center lane of the taxiway contained most of the major defects, and the most common defect was longitudinal cracking adjacent to the center line (photo 2). There has been a progression of this longitudinal cracking from 10 slabs in 1960 (based on the 1960 condition survey, paragraph 6) to 16 slabs in 1972. Slabs containing pop-outs have increased from 111 in 1960 to 581 in 1972.

18. Taxiways 1 and 2. These two taxiways (features T5A and T6A) are used for entrance or exit to the south end of the parking apron. The original 50-ft width of the taxiway (feature T5A) consists of an overlay pavement of 14-in.-thick PCC over the original 9-7-9-in.-thick PCC. The 25-ft widened section (feature T6A) consists of 19-in.-thick pavement. Approximately 6 percent of the slabs in the overlay pavements contained a major defect, and about 3 percent of the slabs in the 19-in.-thick section contained a major defect. Defects such as "D" cracking and pop-outs were prevalent in a large percentage of the slabs.

19. Taxiways 17 and 18. These taxiways (features T7A and T8A) are 25-in.-thick, heavy-load pavements designed for aircraft using the alert apron. The pavements did not have any major defects; however, there was evidence of "D" cracking in every slab of taxiway 17 and in about 12 percent of the slabs of taxiway 18. Water was seeping from the pavement joints in one location on both taxiways.

20. Alert taxiway. The alert taxiway (feature T9A), which consists of 24-25-24-in.-thick pavement, was free of any major defects. Approximately 5 percent of the slabs contained "D" cracking, and some spalling was observed.

21. Taxiway 12. In taxiway 12 (feature T3A), which is located at the south end of the parking apron and consists of 18-in.-thick pavement, approximately 6 percent of the slabs contained major defects. About half of the slabs in this taxiway contained pop-outs.

22. Taxiway 12A. This taxiway (feature T11A) is an overlay portion of the original N-S runway (29 slabs) and consists of 14-in.-thick pavement over the original 9-7-9-in.-thick pavement. This pavement was

in good condition, with approximately 17 percent of the slabs containing a major defect.

Parking aprons

23. The original parking apron consisted of 9-7-9-in. PCC and was overlaid with 14-in.-thick PCC. This apron was widened with uniform 17-in.-thick PCC. The widened area adjoins the old N-S runway which was also overlaid and is presently the refueling apron. The overlaid part of the apron (feature A2B) was in very good condition, with only about 2 percent of the slabs containing a major defect. However, water seeping from joints in a few locations on the apron was noted during this survey (photo 3). The predominant defects in the apron were pop-outs (photo 4) and spalls. Most of the spalls occurred in the lane adjacent to the uniform 17-in. PCC apron widening where mismatching of the transverse joints between the two pavements exists. The 17-in. pavement in the apron widening (feature A3B) was in very good condition, with only about 1 percent of the slabs containing a major defect. More than 80 percent of the slabs had pop-outs, and there was a small amount of joint spalling. The refueling apron (feature A4B) was an overlay pavement of 13-in.-thick PCC over the original 9-7-9-in.-thick PCC. This feature was generally in very good condition, with about 1 percent of the slabs containing a major defect. Some pavement distress had occurred along the joint separating the overlaid section and the uniform section where aircraft had taxied. It was reported in the 1960 survey (paragraph 6) that this distress was due to mismatched joints and to the fact that it was not possible to place the keyway of the 17-in. pavement at middepth to allow for load transfer with the overlay pavement. Some settlement and considerable spalling had been repaired in about 30 percent of the slabs in the lane adjacent to feature A3B.

24. The heavy-load-design alert apron (feature A6B) was in very good condition, with only two slabs containing a major defect. The predominant defects in this facility were pop-outs and "D" cracking. Almost 50 percent of the slabs in the apron area contained "D" cracking severe enough that spalling was occurring that will require maintenance.

Warm-up aprons

25. The north warm-up apron (feature A11B), which is 18-in.-thick pavement, was in very good condition. However, every slab contained pop-outs (photo 5), and a few slabs contained spalls. The shoulder pavements adjacent to the north warm-up apron were in fair condition, with transverse cracks and open paving joints apparent (photo 6). In the south warm-up apron (feature A10B), which is 17-in.-thick pavement, only about 4 percent of the slabs contained major defects. However, every slab had evidence of "D" cracking (photo 7), and approximately 34 percent of the slabs had spalls that had been repaired. The east warm-up apron (feature A9B), which is 18-in.-thick pavement, was in very good condition; however, every slab contained pop-outs, and a few slabs contained spalls.

Other pavements

26. The remaining pavements that were surveyed (such as the hangar apron, taxiways 4, 9A, 9B, and 10, and the calibration hardstand and taxiway) were all in very good condition, with pop-outs and spalls being the predominant defects (table 4).

Frost Action

Objectives of inspection

27. One member of the team inspected the pavement facilities for evidence of detrimental frost effects. The objectives of the inspection were to determine:

- a. Any adverse effects of frost heave to the pavements during the winter months.
- b. Any traffic-induced failures that might be related to thaw weakening of the subgrades or base courses.

Frost heave

28. The airfield pavements were inspected for surface irregularities indicative of differential frost heaving. The inspection, which was conducted on 10 and 11 May, was made long after the frost-melting period; therefore, evidence of nonuniform frost heave would not have

been apparent except in severe cases.

29. Personnel of the Base Civil Engineering Office were queried regarding the development of undesirable surface unevenness during the winter. Pilot testimony regarding runway unevenness was not sought, since the field has not been used by B-52 aircraft to any extent. The consensus of the survey team, however, was that the runway did not exhibit roughness detectable in an automobile at speeds of up to 60 mph. The pavement surfaces were smooth at the time of inspection and were considered to be in good to excellent condition, with no evidence of significant differential frost heaving. Base Civil Engineering Office personnel reported no undesirable surface unevenness during the winter or spring.

30. The runway overruns were smooth and showed no evidence of frost heaving. (The combined thickness of the overrun pavements is 30 in. while that of the adjacent rigid pavement at the north end of the N-S runway is only 22 in. and that at the south end is only 19 in.) Some localized areas of the flexible pavement shoulders of taxiway 17 and the alert taxiway (northeast end of the apron, see photos 8 and 9) were 1/2 to 2 in. lower than the adjacent rigid pavement. These small vertical displacements are considered to be due to settlement and subsequent repair of the shoulder pavements. These shoulder pavements also showed evidence of many patches, and numerous longitudinal and transverse cracks were observed. Such a system of transverse and longitudinal cracking in flexible pavements is typical of low-temperature contraction cracking. Water was observed flowing from several of these cracks, and the damage in these areas (18-in. combined thickness) which necessitated patching appeared to have been caused by frost action resulting from the high water table.

31. There were other areas where the shoulders showed evidence of wavelike unevenness and patching, notably along the west side of taxiway 11A, the west sides of taxiways 1 and 2, and the south side of the south warm-up apron where frost action was the probable cause of distress. Several light bases along the north side of taxiway 10 and

the west side of taxiway 11A had heaved from 1 to 2 in. above the adjacent pavement.

Freezing indices

32. A design freezing index of 380 degree-days, based on temperature data from the Sedalia Weather Station, approximately 20 miles to the east, has been determined for WAFB. This value reflects the average of the two coldest winters in the past 20 years (1961-62 and 1962-63). The value was determined with consideration to average monthly temperatures for months entirely within the freezing seasons and to average daily temperatures for the transition months at both ends of the freezing seasons.

33. The winter months in this area are characterized by warm or cold air from source regions many hundreds of miles away, since there are no natural obstructions to prevent the free sweep of air currents. Extended periods without an invasion of warm air are infrequent, with the result that large freezing index accumulations are seldom realized. Even the coldest winters considered in the design index determination included such invasions.

34. Since data are not now available to permit the determination of seasonal indices for WAFB for other than the years used in the design index computation, the seasonal values tabulated below are from the Kansas City Airport Weather Station, which is approximately 65 miles northwest of WAFB. Although these values do not reflect indices actually experienced at WAFB and, being entirely determined from average monthly temperatures, are somewhat lower than indices which consider average daily temperatures for the two transition months, they do indicate the relative severity of winters since the completion of pavements designed for heavy-load aircraft.

<u>Freezing Season</u>	<u>Freezing Index degree-days</u>	<u>Freezing Season</u>	<u>Freezing Index degree-days</u>
1956-57	198	1959-60	191
1957-58	135	1960-61	37
1958-59	167	1961-62	372

(Continued)

<u>Freezing Season</u>	<u>Freezing Index degree-days</u>	<u>Freezing Season</u>	<u>Freezing Index degree-days</u>
1962-63	378	1967-68	112
1963-64	211	1968-69	242
1964-65	19	1969-70	183
1965-66	124	1970-71	147
1966-67	0	1971-72	146
1956-72 mean		168	

Since a freezing index of design magnitude has been experienced twice since the heavy-load pavements were constructed, the general absence of evidence of differential frost heaving is significant. The combined thickness of pavement and base required for prevention of subgrade freezing in the design index year (380 degree-days) ranges from approximately 36 to 40 in. and for limited subgrade frost penetration, ranges from about 30 to 35 in., with the specific penetration being dependent on the base and subgrade density and moisture content and, to some extent, on the pavement thickness. Substantial subgrade frost penetration in colder years has occurred under the heavy-load pavements constructed during the 1953-56 period (see table 1), since their combined thickness ranges from 15 to 22 in. Any resulting frost heaving has been essentially uniform, and the present condition of these pavements indicates that it has not been a factor in pavement cracking. The combined thickness of the newer pavements (the alert apron, the alert taxiway, and taxiways 17 and 18) ranges from 33 to 36 in., and a sufficient thickness of subgrade protection to prevent the occurrence of detrimental heaving is provided in accordance with the limited subgrade frost penetration design criteria.

Groundwater

35. The water table at WAFB is reported to be approximately 120 ft below the surface, but there is definite evidence of a perched water table under portions of the pavement system. The bedrock is very deep, and the soil types in the subgrade consist of generally lean

to fat clays of CL and CH classification.* Evidence of a perched water table was found at the following pavement features during this inspection:

- a. The alert taxiway, where water was observed flowing from the rigid pavement joints (northeast end of apron, see photos 8 and 9) and from the junction of the taxiway pavement (24-in. PCC over 12-in. crushed stone) and the shoulder (2-in. AC over 16-in. crushed stone).
- b. Taxiway 17, where water was observed flowing from the rigid pavement joints, from cracks in the flexible shoulder pavement, from under the shoulders, and from around a light fixture.
- c. The shoulder along the west side of taxiway 11A, where water was observed flowing from the exposed base course at the edge of the shoulder.

Subdrains reportedly were installed to control bleeding joints along portions of the north end of the alert apron, taxiways 11A, 11B, 16A, 16B, and 17, and the south side of the south warm-up apron.

Thaw weakening

36. The extent of thaw weakening of the subgrades and base courses could not be readily determined by inspection of the pavements. Pavement failures usually are repaired or otherwise corrected soon after they occur and consequently are not easily examined during a condition survey. However, even when an examination can be made, it is seldom possible to determine whether the failure resulted from thaw weakening or from pavement design deficiencies with respect to the "normal" period subsoil and traffic conditions. The depletion of the fatigue resistance of a pavement system is progressive under repeated loadings and in a frost area is related to thaw weakening in that the rate of depletion is greater during the frost-melting period. This rate of depletion holds true whether the evidence of fatigue becomes apparent during the melting period or at some other time. The degree of thaw weakening and its

* U. S. Department of Defense, "Unified Soil Classification System for Roads, Airfields, Embankments, and Foundations," Military Standard MIL-STD-619B, June 1968, U. S. Government Printing Office, Washington, D. C.

effects, if any, on the condition of the pavements at WAFB consequently could not be appraised solely by this inspection. Some limited perception of the severity of thaw weakening effects can be gained, however, by comparing the performance of certain pavement features with what might be expected in the light of current frost design criteria.

37. There are no heavy-load flexible pavements at WAFB. The only flexible pavements are the shoulders, blast areas, and overruns. The combined thickness of each shoulder pavement ranges from 15 to 18 in. and, assuming a CBR value representative of the typical subgrade, is adequate in accordance with the current normal (nonfrost) period design criteria. An 18-in. combined thickness would be required under current criteria for reduced subgrade strength conditions during and following the frost-melting period. The shoulders were in good condition and relatively free of evidence of detrimental frost effects, with the exception of the localized areas described in paragraphs 30 and 31. The overruns have a combined thickness of 30 in., which, again assuming a representative subgrade CBR, is adequate in accordance with the current normal (nonfrost) period design criteria and is essentially adequate in accordance with limited subgrade frost penetration design criteria. The overruns were in excellent condition.

38. The alert apron and taxiway (features A6B and T9A), taxiway 17 (feature T7A), and taxiway 18 (feature T8A) conform to the current heavy-load design criteria (265,000-lb gear loads). The 33- to 36-in. combined thickness of pavement and base course incorporated in these features is also adequate in accordance with the limited subgrade frost penetration design criteria which assume no reduction in pavement bearing capacity for frost-condition operation. These pavements have not been subjected to the design traffic load to any extent, and only two major defects were observed (both on feature A6B, which has a 33-in. combined thickness).

39. The heavy-load pavements constructed or reconstructed during the 1953-56 period (table 1) were designed for a 100,000-lb, dual-wheel load. Since the combined pavement and base course thicknesses of these features (15 to 22 in.) are not adequate with respect to the limited subgrade frost penetration design criteria, performance must be compared

with reduced subgrade strength design and evaluation criteria. This design method specifies that rigid pavement slab thickness must be determined on the basis of the frost-melting period subgrade modulus k_f and, for the low design freezing index and uniform subgrade conditions at WAFB, that a 4-in. minimum thickness of nonfrost-susceptible base course must be employed. The slab thicknesses are adequate for frost-condition operation of the design gear load; however, some of the pavements were placed directly on the subgrade. The principal heavy aircraft using WAFB (B-47's, C-141's, KC-97's, and KC-135's, see paragraphs 9-12 and table 3) have not overloaded the pavements during the frost-melting period, and the small number of observed major structural defects (paragraphs 14-26) indicates that thaw weakening has not been a significant factor in pavement performance.

40. Essentially no B-52 traffic has been reported; however, operation of this aircraft would grossly overload most of the pavements cited in paragraph 39, even for nonfrost-condition operation.

Maintenance

41. Maintenance at WAFB has consisted of crack sealing, joint resealing, slurry sealing shoulder pavements, repairing pop-outs and spalls, and replacing slabs. Over the years, maintenance work by the Base Civil Engineering work force has been limited to such emergency repairs as repairing severe spalls and pop-outs on active pavements. Some joint resealing has been accomplished; however, the major portion of the maintenance has been accomplished on random cracks in the shoulder stabilization. A history of the contract maintenance and costs is presented below:

- a. November-December 1957. Joints were cleaned and resealed in all pavements except the alert apron, the primary runway extension, and taxiway 16. Joint seal materials SS-S-164 and SS-S-167 were used. Cost was \$105,306.
- b. June-October 1961. Pop-outs and spalls were repaired using epoxy concrete and mortar. Cost was \$42,688.
- c. March-October 1962. Joints were cleaned and resealed in

all pavements except the parking apron and alert apron. Partial slab replacements and spall repairs were completed using PCC with epoxy bonding agent. Joint seal materials SS-S-200a and SS-S-164 were used. Cost was \$147,698.

- d. July-August 1962. Emergency repairs of spalled concrete resulting from aircraft fire were accomplished. A thin bonded overlay of PCC was placed on 10 slabs. Cost was \$11,445.
- e. August-October 1964. Joints were cleaned and resealed on the parking apron. Joint seal material SS-S-200a was used. Cost was \$13,038.
- f. June-August 1965. Hangar access pavement was overlaid with hot-mix bituminous material.
- g. July-November 1965. Spalled concrete on the runway and taxiways was repaired with cold-mix bituminous material overlaid with joint seal material SS-S-164. Twenty percent of the bituminous shoulder stabilization was slurry sealed. Cost was \$71,297.
- h. July-September 1966. Eighty percent of the bituminous shoulder stabilization was slurry sealed. Cost was \$21,994.
- i. March-June 1969. Spalls and pop-outs on primary runway and taxiways were repaired with PCC and epoxy bonding agent. Cost was \$23,182.

42. Based on the 1972 survey, pop-outs and spalling along joints constitute the major maintenance problems at WAFB. Pop-outs were found in most of the pavement features, as is indicated in table 4, with especially high concentrations observed in the parking apron. "D" cracking was prevalent at several locations and constituted a serious problem on the south end of the alert apron, taxiways 1, 2, 16A, and 16B, the south end of the runway, and the south warm-up apron where cracking had progressed (or soon will progress) to the point that scaling and spalling will occur. The spalls have been patched with epoxy and mortar, bituminous cold mix, or PCC with epoxy bonding. In some cases, they have been sealed with joint seal material (photos 10 and 11).

43. The joint seal material generally was in fair condition; however, there were some areas where the seal was in poor condition and water seepage was noted at the joints.

Evaluation

44. The latest evaluation report for this airfield was prepared in 1960 (see paragraph 6). Because some changes in gear configurations and methods of evaluation have been made since that time, a new evaluation table (table 5) has been prepared. The physical properties of the materials as determined in previous evaluations were used for this evaluation with engineering judgment applied to specific pavement areas where performance has indicated that the load-carrying capacity should be modified from that obtained in using the strength properties assigned in the physical property data.

Conclusions

45. The following remarks summarize the findings of the 1972 inspection:

- a. Pop-outs, which were one of the predominant defects observed, were continuing to develop and constituted an operational hazard.
- b. Longitudinal cracking on taxiways 11A and 11B had progressed since the last condition survey in 1960.
- c. "D" cracking was prevalent in every pavement constructed during 1956 and 1959 and was a serious problem in these pavements. Some "D" cracking was occurring in the pavements of taxiways 1 and 2, which were constructed in 1953.
- d. The spalling that had occurred on the refueling and parking aprons is due to the mismatching of the transverse joints between the two pavements.
- e. Joint seals, in general, were in fair to poor condition.
- f. Keyed joint failures along the center line of the N-S runway extension (15-in. PCC) had progressed since the 1960 survey.
- g. B-47 aircraft operated at this field until August 1963. Predominant aircraft operating on the pavements at the time of this survey were C-141's and KC-135's. The pavements appeared to be performing satisfactorily (structurally) from operations of these aircraft.

- h. While freezing conditions of design index magnitude have been experienced in recent years at WAFB that undoubtedly have caused freezing of subgrade soils (classified as highly frost susceptible) under some pavement features, no evidence of either detrimental frost heave or of significant pavement failure due to thaw weakening of the subgrade was apparent.

Table 1

Airfield Construction History

Pavement Facility	Dimensions		Pavement		Construction	
	Length ft	Width ft	Thickness in.	Type	Year	Agency
NE-SW runway (abandoned)	7,200	150	9-7-9	PCC	1942	CE
NW-SE runway (abandoned)	7,200	150	9-7-9	PCC	1942	CE
E-W runway (closed)	7,200	150	9-7-9	PCC	1942	CE
Taxiways 3, 5, 6, 7A, 7B, 7C, and 8 (abandoned)	Varies	50	9-7-9	PCC	1942	CE
Refueling apron (formerly N-S runway)	7,200	150	9-7-9	PCC	1942	CE
Refueling apron	6,100+	150	13	PCC*	1954	CE
Taxiways 1, 2, and 4	Varies	50	9-7-9	PCC	1942	CE
Taxiways 1, 2, and 4	Varies	50	14	PCC*	1953	CE
Taxiways 1 and 2	Varies	25	19	PCC**	1953	CE
Parking apron	3,750	600	9-7-9	PCC	1942	CE
Parking apron	412	600	9-7-9	PCC†	1942	CE
Parking apron	4,160+	550	14	PCC*	1953	CE
Parking apron	4,800+	425	17	PCC**	1954	CE
N-S runway ends	2,000	200	18	PCC	1953	CE
N-S runway interior	8,000	200	16	PCC	1953	CE
N-S runway	1,400	200	15	PCC†	1956	CE
N-S runway	500	200	17	PCC†	1956	CE
N-S runway	500	200	19	PCC†	1956	CE
Taxiways 9A, 9B, 10, 11A, 11B, and 12	Varies	75	18	PCC	1953	CE
North warm-up apron	550	200	18	PCC	1953	CE
East warm-up apron	525	275	18	PCC	1953	CE
Hangar apron	Varies	Varies	18	PCC	1953	CE
North hangar apron	200	125	15	PCC	1955	CE
Washrack	170	145	15	PCC	1955	CE
North hangar apron taxiway	600	75	17	PCC	1955	CE
Calibration hardstand (250-ft diameter)			17	PCC	1955	CE
Calibration hardstand taxiway	450+	75	17	PCC	1955	CE
Taxiways 16A and 16B	Varies	75	17-19-17	PCC	1956	CE
South warm-up apron	Varies	Varies	17	PCC	1956	CE
Alert apron	2,540	158	19	PCC	1959	CE
Alert taxiway	2,540	75	24-25-24	PCC	1959	CE
Taxiways 17 and 18	800+	75	25	PCC	1959	CE

Notes: CE denotes Corps of Engineers. Pavements constructed during 1953-1956 were designed for 100,000-lb loadings; pavements constructed during 1959 were designed for 265,000-lb loadings.

* Overlay.

** Widening.

† Extension.

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Table 8

SUMMARY OF PHYSICAL PROPERTY DATA

FACILITY				OVERLAY PAVEMENT			PAVEMENT			BASE			SUBGRADE		GENERAL CONDITION OF CONSIDERED
FACILITY NUMBER AND IDENTIFICATION	LENGTH FT	WIDTH FT	THICK. IN.	DESCRIPTION	FLEX. STR PSI	THICK. IN.	DESCRIPTION	FLEX. STR PSI	THICK. IN.	CLASSIFICATION	CBR OR K	CLASSIFICATION	CBR OR K		
21A 21B N-S runway; let 1000 ft, 8 end	1,000	200				18	Portland cement concrete	720	4	Crushed stone	75 (CL-CH) $R_F = 25$	75 (CL-CH)	$R_F = 25$	Excellent	
21C 21D N-S runway interior	8,000 1,000	200 200	16 18	Portland cement concrete	720		Portland cement concrete	720	4	Crushed stone	75 (CL-CH) $R_F = 25$	75 (CL-CH)	$R_F = 25$	Excellent	
21E N-S runway interior	1,400	200	15	Portland cement concrete	720		Portland cement concrete	720		CLAY (CL-CH)	75 $R_F = 25$	CLAY (CL-CH)	75 $R_F = 25$	Good	
21F N-S runway; 2nd 300 ft, 8 end	500	200	17	Portland cement concrete	720		Portland cement concrete	720		CLAY (CL-CH)	75 $R_F = 25$	CLAY (CL-CH)	75 $R_F = 25$	Very good	
21G N-S runway; let 300 ft, 8 end	500	200	19	Portland cement concrete	720		Portland cement concrete	720		CLAY (CL-CH)	75 $R_F = 25$	CLAY (CL-CH)	75 $R_F = 25$	Very good	
21H Taxiways 11A and 11B Taxiway 12	5,150 400	75 75	15	Portland cement concrete	720		Portland cement concrete	720	4	Crushed stone	75 (CL-CH) $R_F = 25$	CLAY (CL-CH)	40 $R_F = 25$	Good	
21I Taxiways 9A and 9B Taxiway 10	6,100 2,600	75 75	7	Portland cement concrete $R_F = 16.6$	720		Portland cement concrete	720		CLAY (CL-CH)	75 (CL-CH) $R_F = 25$	CLAY (CL-CH)	75 (CL-CH) $R_F = 25$	Very good	
21J Taxiways 1 and 2 (sideline)	2,150	25	19	Portland cement concrete			Portland cement concrete			Crushed stone		CLAY (CL-CH)		Very good	
21K Taxiway 17 Taxiway 18	800	75	25	Portland cement concrete			Portland cement concrete		11	Crushed stone	150 (CL-CH) $R_F = 25$	CLAY (CL-CH)		Very good	
21L Alert taxiway	2,540	75	25	Portland cement concrete (24-25-24)			Portland cement concrete		11	Crushed stone	150 (CL-CH) $R_F = 25$	CLAY (CL-CH)		Very good	
21M Taxiways 1A' and 1A	Variable	75	19	Portland cement concrete (17-19-17)			Portland cement concrete					CLAY (CL-CH)	75 $R_F = 25$	Good	
21N Taxiway 13	200	75	7	Portland cement concrete $R_F = 16.6$	720		Portland cement concrete			CLAY (CL-CH)	40 $R_F = 25$	CLAY (CL-CH)	40 $R_F = 25$	Good	
21O Taxiway A	1,000	50	7	Portland cement concrete (9-7-9)			Portland cement concrete					Lean clay (CL)	40 $R_F = 25$	Very good	
21P North hangar apron taxiway	600	75	17	Portland cement concrete			Portland cement concrete			CLAY (CL-CH)	75 $R_F = 25$	CLAY (CL-CH)	75 $R_F = 25$	Good	

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Table 2 (Continued)

SUMMARY OF PHYSICAL PROPERTY DATA

FACILITY				OVERLAY PAVEMENT			PAVEMENT			BASE		SUBGRADE		GENERAL CONDITION OF AREA CONSIDERED
FACILITY NUMBER AND IDENTIFICATION	LENGTH FT	WIDTH FT	THICK. IN.	DESCRIPTION	FLEX. STR. PSI	THICK. IN.	DESCRIPTION	FLEX. STR. PSI	THICK. IN.	CLASSIFICATION	CBR OR K	CLASSIFICATION	CBR OR K	
A2B Parking apron	4,160±	550	14	Portland cement concrete h _g = 16.6	750	7	Portland cement concrete (3-7-9)	750				Clay (Cl-OH)	140 K _p =25	Very good
A3B Parking apron (widening)	4,800±	425				17	Portland cement concrete	750				Clay (Cl-OH)	75 K _p =25	Very good
A1B Refueling apron (originally N-S runway) N-E end of original N-S runway	6,100± 400	150 150	13	Portland cement concrete h _g = 15.7	750	7	Portland cement concrete (3-7-9)	750				Clay (Cl-OH)	140 K _p =25	Very good
A2B Baggage apron	Irregular	Irregular	15			15	Portland cement concrete	750	4	Graded stone	75 K _p =25	Clay (Cl-OH)		Very good
A1B North baggage apron	200	125	15			15	Portland cement concrete	750				Clay (Cl-OH)	75 K _p =25	--
A6B Alert apron	2,540	158	19			19	Portland cement concrete	750	11	Graded stone	100 K _p =50	Clay (Cl-OH)		Very good
A7C Calibration hardstand (250-ft diameter) Calibration hardstand taxiway	450±	75	17			17	Portland cement concrete	750				Clay (Cl-OH)	75 K _p =25	Very good
A3B Westrack	170	115	15			15	Portland cement concrete	750				Clay (Cl-OH)	75 K _p =25	--
A1B North warm-up apron	550	200	18			18	Portland cement concrete	750	4	Graded stone	75 K _p =25	Clay (Cl-OH)		Very good
A3B East warm-up apron	525	275	17			17	Portland cement concrete	750				Clay (Cl-OH)	75 K _p =25	Good
A1C North warm-up apron	Variable	Variable												

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Table 3

Traffic Record for 1968-1971

Year	Cycles of Operation per Loading Category			
	A	B	C	D
	30,000 lb or less	30,001 to 60,000 lb	60,001 to 150,000 lb	over 150,000 lb
1968	6,304	9,984	11,116	5,018
1969	3,396	5,734	6,565	3,003
1970	4,695	6,112	7,695	4,416
1971	5,593	11,744	11,744	4,479

Note: The above landings and takeoffs include touch-and-go operations. Aircraft cycles in category D (over 150,000 lb) were applied as follows: 60 percent, C-141's; 35 percent, KC-135's; and 5 percent, L-188's (Logair cargo aircraft).

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Table 4

SUMMARY OF DATA - RIGID PAVEMENT CONDITION SURVEY															AIRFIELD:							
DATE:															9/1/72 (cont. 107)							
FEATURE		SLAB SIZE FT	APPROX PAVE NO. OF THICK SLABS IN	NO OF SLABS CONTAINING INDICATED DEFECTS											% OF SLABS NO DEFECTS	% OF SLABS NO MAJOR DEFECTS	CONDITION					
NO	DESIGNATION			I	-	\	Δ	*	K	w	S	J	↓	⊕	M	P	O	C	D			
22A	2-8 runway: 1st 100 ft, 8 mil	25 by 25	100																	84	99	Excellent
22B	2-8 runway: 2nd 100 ft, 8 mil	25 by 25	100																	96	100	Excellent
23	2-8 runway interior	25 by 25	2760									11	10	10						96	99	Excellent
24C	2-8 runway interior	25 by 25	500																	97	100	Excellent
25C	2-8 runway interior	25 by 25	448																			
26B	2-8 runway: 2nd 100 ft, 8 mil	25 by 25	100																	15	82	Good
27A	2-8 runway: 1st 100 ft, 8 mil	25 by 25	100																	100	99	Very good
28A	2-8 runway: 1st 100 ft, 8 mil	25 by 25	100																	43	99	Very good
29A	2-8 runway: 1st 100 ft, 8 mil	25 by 25	100																	6	96	Very good
30A	2-8 runway: 1st 100 ft, 8 mil	25 by 25	100																	0	97	Good
31A	2-8 runway: 1st 100 ft, 8 mil	25 by 25	100																	53	94	Good

REMARKS:

LEGEND:	I	-	\	Δ	*	K	w	S	J	↓	⊕	M	P	O	C	D	
	LONGITUDINAL CRACK	TRANSVERSE CRACK	DIAGONAL CRACK	CORNER BREAK	SHATTERED SLAB	KEYED JOINT FAILURE	SHRINKAGE CRACK	SCALING	SPALL ON TRANSVERSE JOINT	SPALL ON LONGITUDINAL JOINT	CORNER SPALL	SETTLEMENT	MAP CRACKING	PUMPING JOINT	POP-OUT	UNCONTROLLED CONTRACTION CRACK	"D" CRACKING

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Table 1 (continued)

DATE: 2004 JUN 17		SUMMARY OF DATA - RIGID PAVEMENT CONDITION SURVEY															AIRFIELD: 041000000000						
FEATURE		SLAB SIZE FT	APPROX PAVE NO OF THICK SLABS IN	NO. OF SLABS CONTAINING INDICATED DEFECTS															% OF SLABS NO MAJOR DEFECTS	% OF SLABS NO MAJOR DEFECTS	CONDITION		
NO	DESIGNATION			I	—	\	Δ	*	K	w	S	J	↓	⊕	M	P	O	C	D				
704	Thickway 10 (sideline)	25 by 25	106	1		1	1											12	1	24	50	87	very good
713A	Thickway 12A	25 by 25	29	1	2	1	1			1											76	24	good
734	Thickway 12	25 by 25	66			2	2						1					30			48	52	very good
778	Thickway 17	25 by 25	95											1				1		55	0	100	very good
784	Thickway 18	25 by 25	86																10		88	100	very good
794	Alert taxiway	25 by 25	309															4	59	80	100	very good	
828	Alert apron	25 by 25	701		1	1				1								223		420	15	99	very good
828	Runway apron	25 by 25	1474	16	67	5	11	1		28	11	4	14	56				3370	8	3	24	96	very good
838	Runway apron (sideline)	25 by 25	3159	17	5	1	5	1		5	1	8	10	29	2			2633	1	11	15	99	very good
848	Runway apron	20 by 25	1080	10	3	4	1			4		18	15	47	2			1054			45	95	very good

REMARKS:

LEGEND:

I	LONGITUDINAL CRACK	w	SHRINKAGE CRACK	M	MAP CRACKING
—	TRANSVERSE CRACK	S	SCALING	P	PUMPING JOINT
\	DIAGONAL CRACK	J	SPALL ON TRANSVERSE JOINT	O	POP-OUT
Δ	CORNER BREAK	↓	SPALL ON LONGITUDINAL JOINT	C	UNCONTROLLED CONTRACTION CRACK
*	SHATTERED SLAB	⊕	CORNER SPALL	D	"D" CRACKING
K	KEYED JOINT FAILURE		SETTLEMENT		

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DATE: JUN 1972		SUMMARY OF DATA - RIGID PAVEMENT CONDITION SURVEY												AIRFIELD: 401 Forward ABZ					
FEATURE	SLAB SIZE FT	APPROX PAVE NO OF THICK SLABS IN	NO OF SLABS CONTAINING INDICATED DEFECTS												% OF SLABS NO MAJOR DEFECTS	% OF SLABS NO MAJOR DEFECTS	CONDITION		
			I	-	\	Δ	*	K	w	S	J	J	⊕	M				P	O
648 36' x 48' of original 36' x 48' canopy apron	20 by 25	161	3	1	1	1	1	1	1	3	5	7				75		94	Good
611B 30' x 45' water-up apron	25 by 25	166								1	1	1				106		100	Very good
610B 30' x 45' water-up apron	25 by 25	119			4	1						1				119		96	Good
620B 36' x 48' water-up apron	25 by 25	190									1	2				190	3	100	Very good
630B 30' x 45' water-up apron	25 by 25	312	2	1						1	1	3	2			70		99	Very good
640B 30' x 45' water-up apron	25 by 25	318	1	1	1					1					285	2	99	Very good	
650B 30' x 45' water-up apron	25 by 25	229			1	1									4		95	Very good	
660B 30' x 45' water-up apron	25 by 25	166	1	1	1					1	1	1	1		68		99	Very good	
670B 30' x 45' water-up apron	20 by 25	68			1										68		99	Very good	
680B 30' x 45' water-up apron	25 by 25	180	1									1			116		99	Very good	

REMARKS:

LEGEND:

I	LONGITUDINAL CRACK	w	SHRINKAGE CRACK	M	MAP CRACKING
-	TRANSVERSE CRACK	S	SCALING	P	PUMPING JOINT
\	DIAGONAL CRACK	J	SPALL ON TRANSVERSE JOINT	O	POP-OUT
Δ	CORNER BREAK	J	SPALL ON LONGITUDINAL JOINT	C	UNCONTROLLED CONTRACTION CRACK
*	SHATTERED SLAB	⊕	CORNER SPALL	D	"D" CRACKING
K	KEYED JOINT FAILURE		SETTLEMENT		

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Table 5

SUMMARY OF PAVEMENT EVALUATION

NAME OF AIRFIELD: Whiteman AFB			DATE OF EVALUATION		LOAD-CARRYING CAPACITY IN LB OF GROSS PLANE LOAD FOR INDICATED LANDING GEAR TYPES AND CONFIGURATIONS																																																																																																																																																																																																																																																																																																																																																																									
MONTH: MAY			YEAR: 1972		FEATURE	PAVEMENT OPERATIONAL USE	TRICYCLE ARRANGEMENT										BICYCLE		REMARKS																																																																																																																																																																																																																																																																																																																																																											
NO.	DESIGNATION	SINGLE 100,000 PSI TIME	SINGLE 24,500 IN. CONTACT AREA EACH TIME	SINGLE 100,000 PSI CONTACT AREA EACH TIME			TR 24 IN. C-C 24 IN. SPACING CONTACT AREA EACH TIME	TR 36 IN. C-C 36 IN. SPACING CONTACT AREA EACH TIME	TR 48 IN. C-C 48 IN. SPACING CONTACT AREA EACH TIME	TR 60 IN. C-C 60 IN. SPACING CONTACT AREA EACH TIME	TR 72 IN. C-C 72 IN. SPACING CONTACT AREA EACH TIME	TR 84 IN. C-C 84 IN. SPACING CONTACT AREA EACH TIME	TR 96 IN. C-C 96 IN. SPACING CONTACT AREA EACH TIME	TR 108 IN. C-C 108 IN. SPACING CONTACT AREA EACH TIME	TR 120 IN. C-C 120 IN. SPACING CONTACT AREA EACH TIME	TR 132 IN. C-C 132 IN. SPACING CONTACT AREA EACH TIME	TR 144 IN. C-C 144 IN. SPACING CONTACT AREA EACH TIME	TR 156 IN. C-C 156 IN. SPACING CONTACT AREA EACH TIME		TR 168 IN. C-C 168 IN. SPACING CONTACT AREA EACH TIME	TR 180 IN. C-C 180 IN. SPACING CONTACT AREA EACH TIME	TR 192 IN. C-C 192 IN. SPACING CONTACT AREA EACH TIME	TR 204 IN. C-C 204 IN. SPACING CONTACT AREA EACH TIME	TR 216 IN. C-C 216 IN. SPACING CONTACT AREA EACH TIME	TR 228 IN. C-C 228 IN. SPACING CONTACT AREA EACH TIME	TR 240 IN. C-C 240 IN. SPACING CONTACT AREA EACH TIME	TR 252 IN. C-C 252 IN. SPACING CONTACT AREA EACH TIME	TR 264 IN. C-C 264 IN. SPACING CONTACT AREA EACH TIME	TR 276 IN. C-C 276 IN. SPACING CONTACT AREA EACH TIME	TR 288 IN. C-C 288 IN. SPACING CONTACT AREA EACH TIME	TR 300 IN. C-C 300 IN. SPACING CONTACT AREA EACH TIME	TR 312 IN. C-C 312 IN. SPACING CONTACT AREA EACH TIME	TR 324 IN. C-C 324 IN. SPACING CONTACT AREA EACH TIME	TR 336 IN. C-C 336 IN. SPACING CONTACT AREA EACH TIME	TR 348 IN. C-C 348 IN. SPACING CONTACT AREA EACH TIME	TR 360 IN. C-C 360 IN. SPACING CONTACT AREA EACH TIME	TR 372 IN. C-C 372 IN. SPACING CONTACT AREA EACH TIME	TR 384 IN. C-C 384 IN. SPACING CONTACT AREA EACH TIME	TR 396 IN. C-C 396 IN. SPACING CONTACT AREA EACH TIME	TR 408 IN. C-C 408 IN. SPACING CONTACT AREA EACH TIME	TR 420 IN. C-C 420 IN. SPACING CONTACT AREA EACH TIME	TR 432 IN. C-C 432 IN. SPACING CONTACT AREA EACH TIME	TR 444 IN. C-C 444 IN. SPACING CONTACT AREA EACH TIME	TR 456 IN. C-C 456 IN. SPACING CONTACT AREA EACH TIME	TR 468 IN. C-C 468 IN. SPACING CONTACT AREA EACH TIME	TR 480 IN. C-C 480 IN. SPACING CONTACT AREA EACH TIME	TR 492 IN. C-C 492 IN. SPACING CONTACT AREA EACH TIME	TR 504 IN. C-C 504 IN. SPACING CONTACT AREA EACH TIME	TR 516 IN. C-C 516 IN. SPACING CONTACT AREA EACH TIME	TR 528 IN. C-C 528 IN. SPACING CONTACT AREA EACH TIME	TR 540 IN. C-C 540 IN. SPACING CONTACT AREA EACH TIME	TR 552 IN. C-C 552 IN. SPACING CONTACT AREA EACH TIME	TR 564 IN. C-C 564 IN. SPACING CONTACT AREA EACH TIME	TR 576 IN. C-C 576 IN. SPACING CONTACT AREA EACH TIME	TR 588 IN. C-C 588 IN. SPACING CONTACT AREA EACH TIME	TR 600 IN. C-C 600 IN. SPACING CONTACT AREA EACH TIME	TR 612 IN. C-C 612 IN. SPACING CONTACT AREA EACH TIME	TR 624 IN. C-C 624 IN. SPACING CONTACT AREA EACH TIME	TR 636 IN. C-C 636 IN. SPACING CONTACT AREA EACH TIME	TR 648 IN. C-C 648 IN. SPACING CONTACT AREA EACH TIME	TR 660 IN. C-C 660 IN. SPACING CONTACT AREA EACH TIME	TR 672 IN. C-C 672 IN. SPACING CONTACT AREA EACH TIME	TR 684 IN. C-C 684 IN. SPACING CONTACT AREA EACH TIME	TR 696 IN. C-C 696 IN. SPACING CONTACT AREA EACH TIME	TR 708 IN. C-C 708 IN. SPACING CONTACT AREA EACH TIME	TR 720 IN. C-C 720 IN. SPACING CONTACT AREA EACH TIME	TR 732 IN. C-C 732 IN. SPACING CONTACT AREA EACH TIME	TR 744 IN. C-C 744 IN. SPACING CONTACT AREA EACH TIME	TR 756 IN. C-C 756 IN. SPACING CONTACT AREA EACH TIME	TR 768 IN. C-C 768 IN. SPACING CONTACT AREA EACH TIME	TR 780 IN. C-C 780 IN. SPACING CONTACT AREA EACH TIME	TR 792 IN. C-C 792 IN. SPACING CONTACT AREA EACH TIME	TR 804 IN. C-C 804 IN. SPACING CONTACT AREA EACH TIME	TR 816 IN. C-C 816 IN. SPACING CONTACT AREA EACH TIME	TR 828 IN. C-C 828 IN. SPACING CONTACT AREA EACH TIME	TR 840 IN. C-C 840 IN. SPACING CONTACT AREA EACH TIME	TR 852 IN. C-C 852 IN. SPACING CONTACT AREA EACH TIME	TR 864 IN. C-C 864 IN. SPACING CONTACT AREA EACH TIME	TR 876 IN. C-C 876 IN. SPACING CONTACT AREA EACH TIME	TR 888 IN. C-C 888 IN. SPACING CONTACT AREA EACH TIME	TR 900 IN. C-C 900 IN. SPACING CONTACT AREA EACH TIME	TR 912 IN. C-C 912 IN. SPACING CONTACT AREA EACH TIME	TR 924 IN. C-C 924 IN. SPACING CONTACT AREA EACH TIME	TR 936 IN. C-C 936 IN. SPACING CONTACT AREA EACH TIME	TR 948 IN. C-C 948 IN. SPACING CONTACT AREA EACH TIME	TR 960 IN. C-C 960 IN. SPACING CONTACT AREA EACH TIME	TR 972 IN. C-C 972 IN. SPACING CONTACT AREA EACH TIME	TR 984 IN. C-C 984 IN. SPACING CONTACT AREA EACH TIME	TR 996 IN. C-C 996 IN. SPACING CONTACT AREA EACH TIME	TR 1008 IN. C-C 1008 IN. SPACING CONTACT AREA EACH TIME	TR 1020 IN. C-C 1020 IN. SPACING CONTACT AREA EACH TIME	TR 1032 IN. C-C 1032 IN. SPACING CONTACT AREA EACH TIME	TR 1044 IN. C-C 1044 IN. SPACING CONTACT AREA EACH TIME	TR 1056 IN. C-C 1056 IN. SPACING CONTACT AREA EACH TIME	TR 1068 IN. C-C 1068 IN. SPACING CONTACT AREA EACH TIME	TR 1080 IN. C-C 1080 IN. SPACING CONTACT AREA EACH TIME	TR 1092 IN. C-C 1092 IN. SPACING CONTACT AREA EACH TIME	TR 1104 IN. C-C 1104 IN. SPACING CONTACT AREA EACH TIME	TR 1116 IN. C-C 1116 IN. SPACING CONTACT AREA EACH TIME	TR 1128 IN. C-C 1128 IN. SPACING CONTACT AREA EACH TIME	TR 1140 IN. C-C 1140 IN. SPACING CONTACT AREA EACH TIME	TR 1152 IN. C-C 1152 IN. SPACING CONTACT AREA EACH TIME	TR 1164 IN. C-C 1164 IN. SPACING CONTACT AREA EACH TIME	TR 1176 IN. C-C 1176 IN. SPACING CONTACT AREA EACH TIME	TR 1188 IN. C-C 1188 IN. SPACING CONTACT AREA EACH TIME	TR 1200 IN. C-C 1200 IN. SPACING CONTACT AREA EACH TIME	TR 1212 IN. C-C 1212 IN. SPACING CONTACT AREA EACH TIME	TR 1224 IN. C-C 1224 IN. SPACING CONTACT AREA EACH TIME	TR 1236 IN. C-C 1236 IN. SPACING CONTACT AREA EACH TIME	TR 1248 IN. C-C 1248 IN. SPACING CONTACT AREA EACH TIME	TR 1260 IN. C-C 1260 IN. SPACING CONTACT AREA EACH TIME	TR 1272 IN. C-C 1272 IN. SPACING CONTACT AREA EACH TIME	TR 1284 IN. C-C 1284 IN. SPACING CONTACT AREA EACH TIME	TR 1296 IN. C-C 1296 IN. SPACING CONTACT AREA EACH TIME	TR 1308 IN. C-C 1308 IN. SPACING CONTACT AREA EACH TIME	TR 1320 IN. C-C 1320 IN. SPACING CONTACT AREA EACH TIME	TR 1332 IN. C-C 1332 IN. SPACING CONTACT AREA EACH TIME	TR 1344 IN. C-C 1344 IN. SPACING CONTACT AREA EACH TIME	TR 1356 IN. C-C 1356 IN. SPACING CONTACT AREA EACH TIME	TR 1368 IN. C-C 1368 IN. SPACING CONTACT AREA EACH TIME	TR 1380 IN. C-C 1380 IN. SPACING CONTACT AREA EACH TIME	TR 1392 IN. C-C 1392 IN. SPACING CONTACT AREA EACH TIME	TR 1404 IN. C-C 1404 IN. SPACING CONTACT AREA EACH TIME	TR 1416 IN. C-C 1416 IN. SPACING CONTACT AREA EACH TIME	TR 1428 IN. C-C 1428 IN. SPACING CONTACT AREA EACH TIME	TR 1440 IN. C-C 1440 IN. SPACING CONTACT AREA EACH TIME	TR 1452 IN. C-C 1452 IN. SPACING CONTACT AREA EACH TIME	TR 1464 IN. C-C 1464 IN. SPACING CONTACT AREA EACH TIME	TR 1476 IN. C-C 1476 IN. SPACING CONTACT AREA EACH TIME	TR 1488 IN. C-C 1488 IN. SPACING CONTACT AREA EACH TIME	TR 1500 IN. C-C 1500 IN. SPACING CONTACT AREA EACH TIME	TR 1512 IN. C-C 1512 IN. SPACING CONTACT AREA EACH TIME	TR 1524 IN. C-C 1524 IN. SPACING CONTACT AREA EACH TIME	TR 1536 IN. C-C 1536 IN. SPACING CONTACT AREA EACH TIME	TR 1548 IN. C-C 1548 IN. SPACING CONTACT AREA EACH TIME	TR 1560 IN. C-C 1560 IN. SPACING CONTACT AREA EACH TIME	TR 1572 IN. C-C 1572 IN. SPACING CONTACT AREA EACH TIME	TR 1584 IN. C-C 1584 IN. SPACING CONTACT AREA EACH TIME	TR 1596 IN. C-C 1596 IN. SPACING CONTACT AREA EACH TIME	TR 1608 IN. C-C 1608 IN. SPACING CONTACT AREA EACH TIME	TR 1620 IN. C-C 1620 IN. SPACING CONTACT AREA EACH TIME	TR 1632 IN. C-C 1632 IN. SPACING CONTACT AREA EACH TIME	TR 1644 IN. C-C 1644 IN. SPACING CONTACT AREA EACH TIME	TR 1656 IN. C-C 1656 IN. SPACING CONTACT AREA EACH TIME	TR 1668 IN. C-C 1668 IN. SPACING CONTACT AREA EACH TIME	TR 1680 IN. C-C 1680 IN. SPACING CONTACT AREA EACH TIME	TR 1692 IN. C-C 1692 IN. SPACING CONTACT AREA EACH TIME	TR 1704 IN. C-C 1704 IN. SPACING CONTACT AREA EACH TIME	TR 1716 IN. C-C 1716 IN. SPACING CONTACT AREA EACH TIME	TR 1728 IN. C-C 1728 IN. SPACING CONTACT AREA EACH TIME	TR 1740 IN. C-C 1740 IN. SPACING CONTACT AREA EACH TIME	TR 1752 IN. C-C 1752 IN. SPACING CONTACT AREA EACH TIME	TR 1764 IN. C-C 1764 IN. SPACING CONTACT AREA EACH TIME	TR 1776 IN. C-C 1776 IN. SPACING CONTACT AREA EACH TIME	TR 1788 IN. C-C 1788 IN. SPACING CONTACT AREA EACH TIME	TR 1800 IN. C-C 1800 IN. SPACING CONTACT AREA EACH TIME	TR 1812 IN. C-C 1812 IN. SPACING CONTACT AREA EACH TIME	TR 1824 IN. C-C 1824 IN. SPACING CONTACT AREA EACH TIME	TR 1836 IN. C-C 1836 IN. SPACING CONTACT AREA EACH TIME	TR 1848 IN. C-C 1848 IN. SPACING CONTACT AREA EACH TIME	TR 1860 IN. C-C 1860 IN. SPACING CONTACT AREA EACH TIME	TR 1872 IN. C-C 1872 IN. SPACING CONTACT AREA EACH TIME	TR 1884 IN. C-C 1884 IN. SPACING CONTACT AREA EACH TIME	TR 1896 IN. C-C 1896 IN. SPACING CONTACT AREA EACH TIME	TR 1908 IN. C-C 1908 IN. SPACING CONTACT AREA EACH TIME	TR 1920 IN. C-C 1920 IN. SPACING CONTACT AREA EACH TIME	TR 1932 IN. C-C 1932 IN. SPACING CONTACT AREA EACH TIME	TR 1944 IN. C-C 1944 IN. SPACING CONTACT AREA EACH TIME	TR 1956 IN. C-C 1956 IN. SPACING CONTACT AREA EACH TIME	TR 1968 IN. C-C 1968 IN. SPACING CONTACT AREA EACH TIME	TR 1980 IN. C-C 1980 IN. SPACING CONTACT AREA EACH TIME	TR 1992 IN. C-C 1992 IN. SPACING CONTACT AREA EACH TIME	TR 2004 IN. C-C 2004 IN. SPACING CONTACT AREA EACH TIME	TR 2016 IN. C-C 2016 IN. SPACING CONTACT AREA EACH TIME	TR 2028 IN. C-C 2028 IN. SPACING CONTACT AREA EACH TIME	TR 2040 IN. C-C 2040 IN. SPACING CONTACT AREA EACH TIME	TR 2052 IN. C-C 2052 IN. SPACING CONTACT AREA EACH TIME	TR 2064 IN. C-C 2064 IN. SPACING CONTACT AREA EACH TIME	TR 2076 IN. C-C 2076 IN. SPACING CONTACT AREA EACH TIME	TR 2088 IN. C-C 2088 IN. SPACING CONTACT AREA EACH TIME	TR 2100 IN. C-C 2100 IN. SPACING CONTACT AREA EACH TIME	TR 2112 IN. C-C 2112 IN. SPACING CONTACT AREA EACH TIME	TR 2124 IN. C-C 2124 IN. SPACING CONTACT AREA EACH TIME	TR 2136 IN. C-C 2136 IN. SPACING CONTACT AREA EACH TIME	TR 2148 IN. C-C 2148 IN. SPACING CONTACT AREA EACH TIME	TR 2160 IN. C-C 2160 IN. SPACING CONTACT AREA EACH TIME	TR 2172 IN. C-C 2172 IN. SPACING CONTACT AREA EACH TIME	TR 2184 IN. C-C 2184 IN. SPACING CONTACT AREA EACH TIME	TR 2196 IN. C-C 2196 IN. SPACING CONTACT AREA EACH TIME	TR 2208 IN. C-C 2208 IN. SPACING CONTACT AREA EACH TIME	TR 2220 IN. C-C 2220 IN. SPACING CONTACT AREA EACH TIME	TR 2232 IN. C-C 2232 IN. SPACING CONTACT AREA EACH TIME	TR 2244 IN. C-C 2244 IN. SPACING CONTACT AREA EACH TIME	TR 2256 IN. C-C 2256 IN. SPACING CONTACT AREA EACH TIME	TR 2268 IN. C-C 2268 IN. SPACING CONTACT AREA EACH TIME	TR 2280 IN. C-C 2280 IN. SPACING CONTACT AREA EACH TIME	TR 2292 IN. C-C 2292 IN. SPACING CONTACT AREA EACH TIME	TR 2304 IN. C-C 2304 IN. SPACING CONTACT AREA EACH TIME	TR 2316 IN. C-C 2316 IN. SPACING CONTACT AREA EACH TIME	TR 2328 IN. C-C 2328 IN. SPACING CONTACT AREA EACH TIME	TR 2340 IN. C-C 2340 IN. SPACING CONTACT AREA EACH TIME	TR 2352 IN. C-C 2352 IN. SPACING CONTACT AREA EACH TIME	TR 2364 IN. C-C 2364 IN. SPACING CONTACT AREA EACH TIME	TR 2376 IN. C-C 2376 IN. SPACING CONTACT AREA EACH TIME	TR 2388 IN. C-C 2388 IN. SPACING CONTACT AREA EACH TIME	TR 2400 IN. C-C 2400 IN. SPACING CONTACT AREA EACH TIME	TR 2412 IN. C-C 2412 IN. SPACING CONTACT AREA EACH TIME	TR 2424 IN. C-C 2424 IN. SPACING CONTACT AREA EACH TIME	TR 2436 IN. C-C 2436 IN. SPACING CONTACT AREA EACH TIME	TR 2448 IN. C-C 2448 IN. SPACING CONTACT AREA EACH TIME	TR 2460 IN. C-C 2460 IN. SPACING CONTACT AREA EACH TIME	TR 2472 IN. C-C 2472 IN. SPACING CONTACT AREA EACH TIME	TR 2484 IN. C-C 2484 IN. SPACING CONTACT AREA EACH TIME	TR 2496 IN. C-C 2496 IN. SPACING CONTACT AREA EACH TIME	TR 2508 IN. C-C 2508 IN. SPACING CONTACT AREA EACH TIME	TR 2520 IN. C-C 2520 IN. SPACING CONTACT AREA EACH TIME	TR 2532 IN. C-C 2532 IN. SPACING CONTACT AREA EACH TIME	TR 2544 IN. C-C 2544 IN. SPACING CONTACT AREA EACH TIME	TR 2556 IN. C-C 2556 IN. SPACING CONTACT AREA EACH TIME	TR 2568 IN. C-C 2568 IN. SPACING CONTACT AREA EACH TIME	TR 2580 IN. C-C 2580 IN. SPACING CONTACT AREA EACH TIME	TR 2592 IN. C-C 2592 IN. SPACING CONTACT AREA EACH TIME	TR 2604 IN. C-C 2604 IN. SPACING CONTACT AREA EACH TIME	TR 2616 IN. C-C 2616 IN. SPACING CONTACT AREA EACH TIME	TR 2628 IN. C-C 2628 IN. SPACING CONTACT AREA EACH TIME	TR 2640 IN. C-C 2640 IN. SPACING CONTACT AREA EACH TIME	TR 2652 IN. C-C 2652 IN. SPACING CONTACT AREA EACH TIME	TR 2664 IN. C-C 2664 IN. SPACING CONTACT AREA EACH TIME	TR 2676 IN. C-C 2676 IN. SPACING CONTACT AREA EACH TIME	TR 2688 IN. C-C 2688 IN. SPACING CONTACT AREA EACH TIME	TR 2700 IN. C-C 2700 IN. SPACING CONTACT AREA EACH TIME	TR 2712 IN. C-C 2712 IN. SPACING CONTACT AREA EACH TIME	TR 2724 IN. C-C 2724 IN. SPACING CONTACT AREA EACH TIME	TR 2736 IN. C-C 2736 IN. SPACING CONTACT AREA EACH TIME	TR 2748 IN. C-C 2748 IN. SPACING CONTACT AREA EACH TIME	TR 2760 IN. C-C 2760 IN. SPACING CONTACT AREA EACH TIME	TR 2772 IN. C-C 2772 IN. SPACING CONTACT AREA EACH TIME	TR 2784 IN. C-C 2784 IN. SPACING CONTACT AREA EACH TIME	TR 2796 IN. C-C 2796 IN. SPACING CONTACT AREA EACH TIME	TR 2808 IN. C-C 2808 IN. SPACING CONTACT AREA EACH TIME	TR 2820 IN. C-C 2820 IN. SPACING CONTACT AREA EACH TIME	TR 2832 IN. C-C 2832 IN. SPACING CONTACT AREA EACH TIME	TR 2844 IN. C-C 2844 IN. SPACING CONTACT AREA EACH TIME	TR 2856 IN. C-C 2856 IN. SPACING CONTACT AREA EACH TIME	TR 2868 IN. C-C 2868 IN. SPACING CONTACT AREA EACH TIME	TR 2880 IN. C-C 2880 IN. SPACING CONTACT AREA EACH TIME	TR 2892 IN. C-C 2892 IN. SPACING CONTACT AREA EACH TIME	TR 2904 IN. C-C 2904 IN. SPACING CONTACT AREA EACH TIME	TR 2916 IN. C-C 2916 IN. SPACING CONTACT AREA EACH TIME	TR 2928 IN. C-C 2928 IN. SPACING CONTACT AREA EACH TIME	TR 2940 IN. C-C 2940 IN. SPACING CONTACT AREA EACH TIME	TR 2952 IN. C-C 2952 IN. SPACING CONTACT AREA EACH TIME	TR 2964 IN. C-C 2964 IN. SPACING CONTACT AREA EACH TIME	TR 2976 IN. C-C 2976 IN. SPACING CONTACT AREA EACH TIME	TR 2988 IN. C-C 2988 IN. SPACING CONTACT AREA EACH TIME	TR 3000 IN. C-C 3000 IN. SPACING CONTACT AREA EACH TIME	TR 3012 IN. C-C 3012 IN. SPACING CONTACT AREA EACH TIME	TR 3024 IN. C-C 3024 IN. SPACING CONTACT AREA EACH TIME	TR 3036 IN. C-C 3036 IN. SPACING CONTACT AREA EACH TIME	TR 3048 IN. C-C 3048 IN. SPACING CONTACT AREA EACH TIME	TR 3060 IN. C-C 3060 IN. SPACING CONTACT AREA EACH TIME	TR 3072 IN. C-C 3072 IN. SPACING CONTACT AREA EACH TIME	TR 3084 IN. C-C 3084 IN. SPACING CONTACT AREA EACH TIME	TR 3096 IN. C-C 3096 IN. SPACING CONTACT AREA EACH TIME	TR 3108 IN. C-C 3108 IN. SPACING CONTACT AREA EACH TIME	TR 3120 IN. C-C 3120 IN. SPACING CONTACT AREA EACH TIME	TR 3132 IN. C-C 3132 IN. SPACING CONTACT AREA EACH TIME	TR 3144 IN. C-C 3144 IN. SPACING CONTACT AREA EACH TIME	TR 3156 IN. C-C 3156 IN. SPACING CONTACT AREA EACH TIME	TR 3168 IN. C-C 3168 IN. SPACING CONTACT AREA EACH TIME	TR 3180 IN. C-C 3180 IN. SPACING CONTACT AREA EACH TIME	TR 3192 IN. C-C 3192 IN. SPACING CONTACT AREA EACH TIME	TR 3204 IN. C-C 3204 IN. SPACING CONTACT AREA EACH TIME	TR 3216 IN. C-C 3216 IN. SPACING CONTACT AREA EACH TIME	TR 3228 IN. C-C 3228 IN. SPACING CONTACT AREA EACH TIME	TR 3240 IN. C-C 3240 IN. SPACING CONTACT AREA EACH TIME	TR 3252 IN. C-C 3252 IN. SPACING CONTACT AREA EACH TIME	TR 3264 IN. C-C 3264 IN. SPACING CONTACT AREA EACH TIME	TR 3276 IN. C-C 3276 IN. SPACING CONTACT AREA EACH TIME	TR 3288 IN. C-C 3288 IN. SPACING CONTACT AREA EACH TIME	TR 3300 IN. C-C 3300 IN. SPACING CONTACT AREA EACH TIME	TR 3312 IN. C-C 3312 IN. SPACING CONTACT AREA EACH TIME	TR 3324 IN. C-C 3324 IN. SPACING CONTACT AREA EACH TIME	TR 3336 IN. C-C 3336 IN. SPACING CONTACT AREA EACH TIME	TR 3348 IN. C-C 3348 IN. SPACING CONTACT AREA EACH TIME	TR 3360 IN. C-C 3360 IN. SPACING CONTACT AREA EACH TIME	TR 3372 IN. C-C 3372 IN. SPACING CONTACT AREA EACH TIME	TR 3384 IN. C-C 3384 IN. SPACING CONTACT AREA EACH TIME	TR 3396 IN. C-C 3396 IN. SPACING CONTACT AREA EACH TIME	TR 3408 IN. C-C 3408 IN. SPACING CONTACT AREA EACH TIME	TR 3420 IN. C-C 3420 IN. SPACING CONTACT AREA EACH TIME	TR 3432 IN. C-C 3432 IN. SPACING CONTACT AREA EACH TIME	TR 3444 IN. C-C 3444 IN. SPACING CONTACT AREA EACH TIME	TR 3456 IN. C-C 3456 IN. SPACING CONTACT AREA EACH TIME	TR 3468 IN. C-C 3468 IN. SPACING CONTACT AREA EACH TIME	TR 3480 IN. C-C 3480 IN. SPACING CONTACT AREA EACH TIME	TR 3492 IN. C-C 3492 IN. SPACING CONTACT AREA EACH TIME	TR 3504 IN. C-C 3504 IN. SPACING CONTACT AREA EACH TIME	TR 3516 IN. C-C 3516 IN. SPACING CONTACT AREA EACH TIME	TR 3528 IN. C-C 3528 IN. SPACING CONTACT AREA EACH TIME	TR 3540 IN. C-C 3540 IN. SPACING CONTACT AREA EACH TIME	TR 3552 IN. C-C 3552 IN. SPACING CONTACT AREA EACH TIME	TR 3564 IN. C-C 3564 IN. SPACING CONTACT AREA EACH TIME	TR 3576 IN. C-C 3576 IN. SPACING CONTACT AREA EACH TIME	TR 3588 IN. C-C 3588 IN. SPACING CONTACT AREA EACH TIME	TR 3600 IN. C-C 3600 IN. SPACING CONTACT AREA EACH TIME	TR 3612 IN. C-C 3612 IN. SPACING CONTACT AREA EACH TIME	TR 3624 IN. C-C 3624 IN. SPACING CONTACT AREA EACH TIME	TR 3636 IN. C-C 3636 IN. SPACING CONTACT AREA EACH TIME	TR 3648 IN. C-C 3648 IN. SPACING CONTACT AREA EACH TIME	TR 3660 IN. C-C 3660 IN. SPACING CONTACT AREA EACH TIME	TR 3672 IN. C-C 3672 IN. SPACING CONTACT AREA EACH TIME	TR 3684 IN. C-C 3684 IN. SPACING CONTACT AREA EACH TIME	TR 3696 IN. C-C 3696 IN. SPACING CONTACT AREA EACH TIME	TR 3708 IN. C-C 3708 IN. SPACING CONTACT AREA EACH TIME	TR 3720 IN. C-C 3720 IN. SPACING CONTACT AREA EACH TIME	TR 3732 IN. C-C 3732 IN. SPACING CONTACT AREA EACH TIME	TR 3744 IN. C-C 3744 IN. SPACING CONTACT AREA EACH TIME	TR 3756 IN. C-C 3756 IN. SPACING CONTACT AREA EACH TIME	TR 3768 IN. C-C 3768 IN. SPACING CONTACT AREA EACH TIME	TR 3780 IN. C-C 3780 IN. SPACING CONTACT AREA EACH TIME	TR 3792 IN. C-C 3792 IN. SPACING CONTACT AREA EACH TIME	TR 3804 IN. C-C 3804 IN. SPACING CONTACT AREA EACH TIME	TR 3816 IN. C-C 3816 IN. SPACING CONTACT AREA EACH TIME	TR 3828 IN. C-C 3828 IN. SPACING CONTACT AREA EACH TIME	TR 3840 IN. C-C 3840 IN. SPACING CONTACT AREA EACH TIME	TR 3852 IN. C-C 3852 IN. SPACING CONTACT AREA EACH TIME	TR 3864 IN. C-C 3864 IN. SPACING CONTACT AREA EACH TIME	TR 3876 IN. C-C 3876 IN. SPACING CONTACT AREA EACH TIME	TR 3888 IN. C-C 3888 IN. SPACING CONTACT AREA EACH TIME	TR 3900 IN. C-C 3900 IN. SPACING CONTACT AREA EACH TIME	TR 3912 IN. C-C 3912 IN. SPACING CONTACT AREA EACH TIME	TR 3924 IN. C-C 3924 IN. SPACING CONTACT AREA EACH TIME	TR 3936 IN. C-C 3936 IN. SPACING CONTACT AREA EACH TIME	TR 3948 IN. C-C 3948 IN. SPACING CONTACT AREA EACH TIME	TR 3960 IN. C-C 3960 IN. SPACING CONTACT AREA EACH TIME	TR 3972 IN. C-C 3972 IN. SPACING CONTACT AREA EACH TIME	TR 3984 IN. C-C 3984 IN. SPACING CONTACT AREA EACH TIME	TR 3996 IN. C-C 3996 IN. SPACING CONTACT AREA EACH TIME	TR 4008 IN. C-C 4008 IN. SPACING CONTACT AREA EACH TIME	TR 4020 IN. C-C 4020 IN. SPACING CONTACT AREA EACH TIME	TR 4032 IN. C-C 4032 IN. SPACING CONTACT AREA EACH TIME	TR 4044 IN. C-C 4044 IN. SPACING CONTACT AREA EACH TIME	TR 4056 IN. C-C 4056 IN. SPACING CONTACT AREA EACH TIME	TR 4068 IN. C-C 4068 IN. SPACING CONTACT AREA EACH TIME	TR 4080 IN. C-C 4080 IN. SPACING CONTACT AREA EACH TIME	TR 4092 IN. C-C 4092 IN. SPACING CONTACT AREA EACH TIME	TR 4104 IN. C-C 4104 IN. SPACING CONTACT AREA EACH TIME	TR 4116 IN. C-C 4116 IN. SPACING CONTACT AREA EACH TIME	TR 4128 IN. C-C 4128 IN. SPACING CONTACT AREA EACH TIME	TR 4140 IN. C-C 4140 IN. SPACING CONTACT AREA EACH TIME	TR 4152 IN. C-C 4152 IN. SPACING CONTACT AREA EACH TIME	TR 4164 IN. C-C 4164 IN. SPACING CONTACT AREA EACH TIME	TR 4176 IN. C-C 4176 IN. SPACING CONTACT AREA EACH TIME	TR 4188 IN. C-C 4188 IN. SPACING CONTACT AREA EACH TIME	TR 4200 IN. C-C 4200 IN. SPACING CONTACT AREA EACH TIME	TR 4212 IN. C-C 4212 IN. SPACING CONTACT AREA EACH TIME	TR 4224 IN. C-C 4224 IN. SPACING CONTACT AREA EACH TIME	TR 4236 IN. C-C 4236 IN. SPACING CONTACT AREA EACH TIME	TR 4248 IN. C-C 4248 IN. SPACING CONTACT AREA EACH TIME	TR 4260 IN. C-C 4260 IN. SPACING CONTACT AREA EACH TIME	TR 4272 IN. C-C 4272 IN. SPACING CONTACT AREA EACH TIME	TR 4284 IN. C-C 4284 IN. SPACING CONTACT AREA EACH TIME	TR 4296 IN. C-C 4296 IN. SPACING CONTACT AREA EACH TIME	TR 4308 IN. C-C 4308 IN. SPACING CONTACT AREA EACH TIME	TR 4320 IN. C-C 4320 IN. SPACING CONTACT AREA EACH TIME

Note: + sign denotes allowable gross loading greater than maximum gross weight of any existing aircraft having indicated gear configuration.
(a) denotes allowable gross loading less than minimum gross weight of any existing aircraft having indicated gear configuration.

WES FORM NO. 999
JUNE 1972
EDITION OF AUG 1962 IS OBSOLETE.

(1 of 3 sheets)

COPY AVAILABLE TO DDC DOES NOT
PERMIT FULLY LEGIBLE PRODUCTION

Table 5 (Continued)
SUMMARY OF PAVEMENT EVALUATION

NAME OF AIRFIELD: Whiteman AFB			LOAD-CARRYING CAPACITY IN LB OF GROSS PLANE LOAD FOR INDICATED LANDING GEAR TYPES AND CONFIGURATIONS															REMARKS	
DATE OF EVALUATION MONTH: May YR: 1972			TRICYCLE ARRANGEMENT																
FEATURE		PAVEMENT OPERATIONAL USE	SINGLE 100-PSI TIRE PRESSURE	SINGLE 100-SQ-IN. CONTACT AREA	SINGLE 24-SQ-IN. CONTACT AREA	TR 24-IN. C-C 24-SQ-IN. CONTACT AREA EACH TIRE	SINGLE TANDUM 200-SQ-IN. CONTACT AREA	TR 30-IN. C-C 30-SQ-IN. CONTACT AREA EACH TIRE	TR 48-IN. C-C 48-SQ-IN. CONTACT AREA EACH TIRE	TR 60-IN. C-C 60-SQ-IN. CONTACT AREA EACH TIRE	TR 72-IN. C-C 72-SQ-IN. CONTACT AREA EACH TIRE	TR 84-IN. C-C 84-SQ-IN. CONTACT AREA EACH TIRE	TR 96-IN. C-C 96-SQ-IN. CONTACT AREA EACH TIRE	TR 108-IN. C-C 108-SQ-IN. CONTACT AREA EACH TIRE	TR 120-IN. C-C 120-SQ-IN. CONTACT AREA EACH TIRE	TR 132-IN. C-C 132-SQ-IN. CONTACT AREA EACH TIRE	TR 144-IN. C-C 144-SQ-IN. CONTACT AREA EACH TIRE		
NO.	DESIGNATION																		
T5A	Taxiways 1 and 2	Capacity	110,000	85,000+	155,000+	190,000	200,000+	175,000	220,000	275,000	330,000	380,000+	430,000+	480,000+	530,000+	580,000+	630,000+		
		Frost capacity	140,000	85,000+	155,000+	185,000	200,000+	175,000	220,000	275,000	330,000	380,000+	430,000+	480,000+	530,000+	580,000+	630,000+		
T6A	Taxiways 1 and 2	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
	(widening)	Frost capacity	155,000+	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
T7A	Taxiway 17	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
T8A	Taxiway 18	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
T9A	Alert taxiway	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
T10A	Taxiways 16A and 16B	Capacity	155,000	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
		Frost capacity	155,000	85,000+	155,000+	220,000+	200,000+	230,000	230,000+	370,000	330,000	330,000	330,000	330,000	330,000	330,000	330,000		
T11A	Taxiway 12A	Capacity	140,000	85,000+	155,000+	190,000	200,000+	175,000	220,000	275,000	330,000	380,000+	430,000+	480,000+	530,000+	580,000+	630,000+		
		Frost capacity	140,000	85,000+	155,000+	185,000	200,000+	175,000	220,000	275,000	330,000	380,000+	430,000+	480,000+	530,000+	580,000+	630,000+		
T13C	Taxiway 4	Capacity	60,000	50,000	80,000	90,000	135,000	100,000	130,000	180,000	230,000	280,000	330,000	380,000+	430,000+	480,000+	530,000+		
		Frost capacity	60,000	45,000	85,000	85,000	130,000	95,000	120,000	170,000	220,000	270,000	320,000	370,000	420,000	470,000	520,000		
T14B	North hangar apron taxiway	Capacity	155,000+	85,000+	155,000+	215,000	200,000+	240,000	230,000+	380,000+	310,000	310,000	310,000	310,000	310,000	310,000	310,000		
		Frost capacity	145,000	85,000+	155,000	185,000	200,000+	203,000	230,000+	380,000+	310,000	310,000	310,000	310,000	310,000	310,000	310,000		
A2B	Parking apron	Capacity	140,000	85,000+	155,000+	190,000	200,000+	205,000	230,000+	320,000	260,000	260,000	260,000	260,000	260,000	260,000	260,000		
		Frost capacity	135,000	85,000+	155,000+	180,000	200,000+	195,000	230,000+	320,000	260,000	260,000	260,000	260,000	260,000	260,000	260,000		
A3B	Parking apron (widening)	Capacity	155,000+	85,000+	155,000+	215,000	200,000+	240,000	230,000+	380,000+	310,000	310,000	310,000	310,000	310,000	310,000	310,000		
		Frost capacity	145,000	85,000+	155,000+	185,000	200,000+	203,000	230,000+	380,000+	310,000	310,000	310,000	310,000	310,000	310,000	310,000		
A4B	Refueling apron (originally N-S runway) and NW end of original NW-SE runway	Capacity	130,000	85,000	155,000+	175,000	200,000+	195,000	230,000+	315,000	250,000	250,000	250,000	250,000	250,000	250,000	250,000		
		Frost capacity	125,000	85,000+	155,000+	165,000	200,000+	175,000	215,000	270,000	215,000	215,000	215,000	215,000	215,000	215,000	215,000		
A5B	Hangar apron	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	260,000	230,000+	380,000+	310,000	310,000	310,000	310,000	310,000	310,000	310,000		
		Frost capacity	155,000+	85,000+	155,000+	205,000	200,000+	220,000	230,000+	330,000	275,000	275,000	275,000	275,000	275,000	275,000	275,000		

(2 of 3 sheets)

WES FORM NO. 999
JUNE 1972
EDITION OF AUG 1965 IS OBSOLETE.

COPY AVAILABLE TO DDC DOES NOT
PERMIT FULLY LEGIBLE PRODUCTION

Table 5 (Continued)

SUMMARY OF PAVEMENT EVALUATION

NAME OF AIRFIELD: Whiteman AFB			DATE OF EVALUATION MONTH: May YR: 1972		LOAD-CARRYING CAPACITY IN LB OF GROSS PLANE LOAD FOR INDICATED LANDING GEAR TYPES AND CONFIGURATIONS												REMARKS	
NO.	FEATURE DESIGNATION	PAVEMENT OPERATIONAL USE	SINGLE 100-PSI TIRE PRESSURE	TRICYCLE ARRANGEMENT								BICYCLE						
				SINGLE 100-SQ-IN. CONTACT AREA	SINGLE 241-SQ-IN. CONTACT AREA	TW 30-IN. C-C 220-SQ-IN. CONTACT AREA EACH TIRE	SINGLE TANDEM 40-IN. SPACING CONTACT AREA	TW 30-IN. C-C 287-SQ-IN. CONTACT AREA EACH TIRE	TW 44-IN. C-C 550-SQ-IN. CONTACT AREA EACH TIRE	TW 44-IN. C-C 550-SQ-IN. CONTACT AREA EACH TIRE	TW 44-IN. C-C 550-SQ-IN. CONTACT AREA EACH TIRE	C-5A GEAR CONFIGURATION	TW 44-IN. C-C 550-SQ-IN. CONTACT AREA EACH TIRE					
A1B	North hangar apron	Capacity Frost capacity	125,000 115,000	85,000+ 85,000+	155,000+ 155,000+	175,000 155,000	200,000+ 200,000+	195,000 170,000	230,000+ 205,000	230,000+ 205,000	230,000+ 205,000	230,000+ 205,000	230,000+ 205,000	800,000+ 750,000	250,000 (b)			
A6B	Alert apron	Capacity	155,000+	85,000+	155,000+	220,000+	200,000+	330,000+	230,000+	230,000+	230,000+	230,000+	230,000+	800,000+	180,000			
A7C	Calibration handstand and taxiway	Capacity Frost capacity	155,000+ 155,000+	85,000+ 85,000+	155,000+ 155,000+	220,000+ 220,000+	200,000+ 200,000+	320,000 270,000	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	800,000+ 800,000+	410,000 340,000			
A8B	Washrack	Capacity Frost capacity	125,000 115,000	85,000+ 85,000+	155,000+ 155,000+	175,000 155,000	200,000+ 200,000+	195,000 170,000	230,000+ 205,000	230,000+ 205,000	230,000+ 205,000	230,000+ 205,000	230,000+ 205,000	800,000+ 750,000	250,000 (b)			
A11B	North warm-up apron	Capacity Frost capacity	155,000+ 155,000+	85,000+ 85,000+	155,000+ 155,000+	220,000+ 205,000	200,000+ 200,000+	260,000 220,000	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	800,000+ 800,000+	310,000 275,000			
A9B	East warm-up apron																	
A10B	South warm-up apron	Capacity Frost capacity	155,000+ 145,000	85,000+ 85,000+	155,000+ 155,000+	215,000 185,000	200,000+ 200,000+	240,000 205,000	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	230,000+ 230,000+	800,000+ 800,000+	310,000 255,000			

REF FORM NO. 959
JUNE 1972

EDITION OF AUG 1965 IS OBSOLETE.

(3 of 3 sheets)

COPY AVAILABLE TO DDC DOES NOT
PERMIT FULLY LEGIBLE PRODUCTION



Photo 1. "D" cracking and corner spall repair
on taxiway 16A



Photo 2. Patched longitudinal crack on taxiway 11A

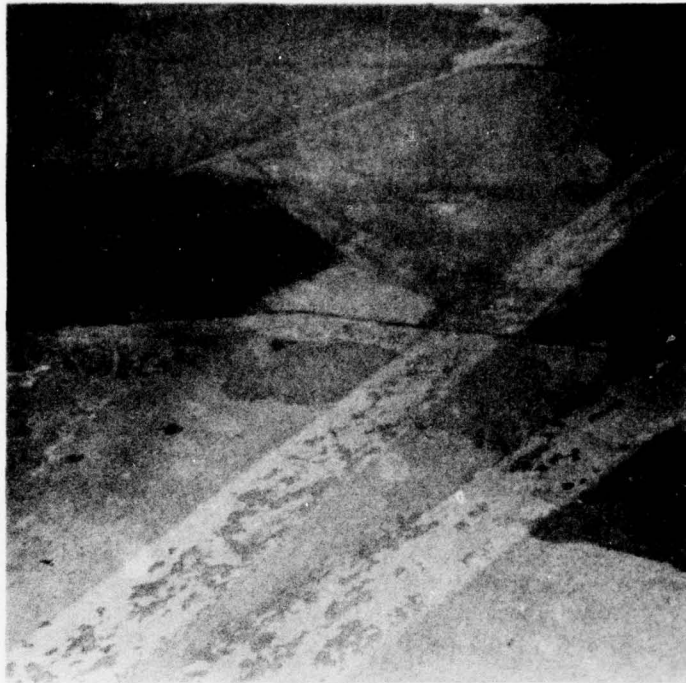


Photo 3. Water seepage through joints in apron



Photo 4. Pop-out on apron area

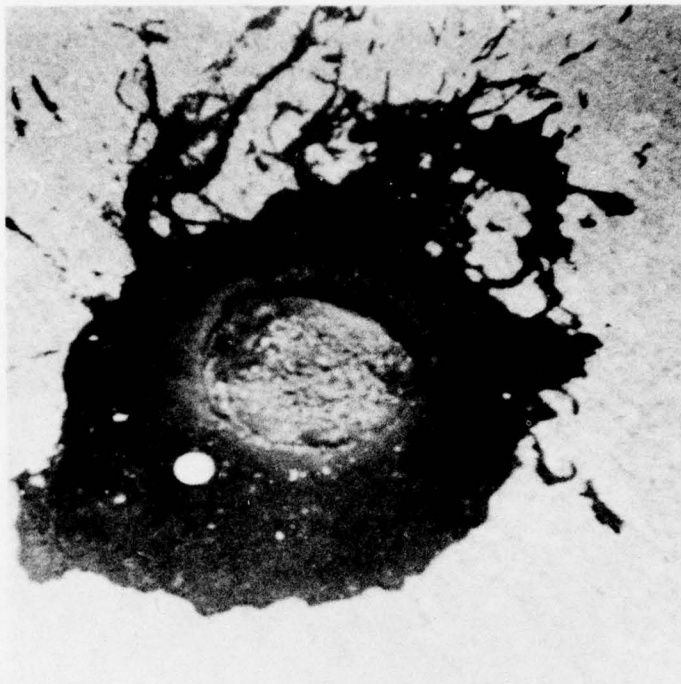


Photo 5. Repaired pop-out on north warm-up apron



Photo 6. Condition of shoulder area adjacent to north warm-up apron

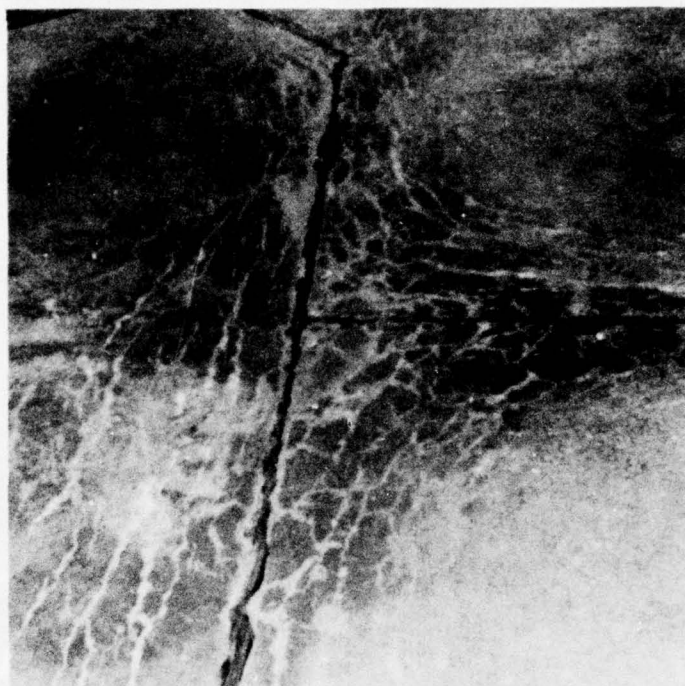


Photo 7. Severity of "D" cracking on south warm-up apron



Photo 8. Alert taxiway; note water stains from seepage through pavement joints

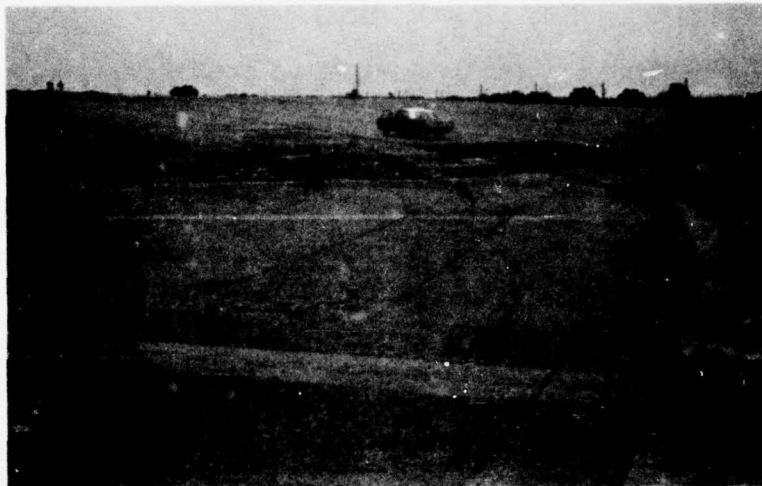


Photo 9. Alert taxiway and shoulder pavements at
northeast end of apron shoulders approximately
1/2 to 2 in. lower than PCC pavement



Photo 10. Scaling along joints from "D" cracking

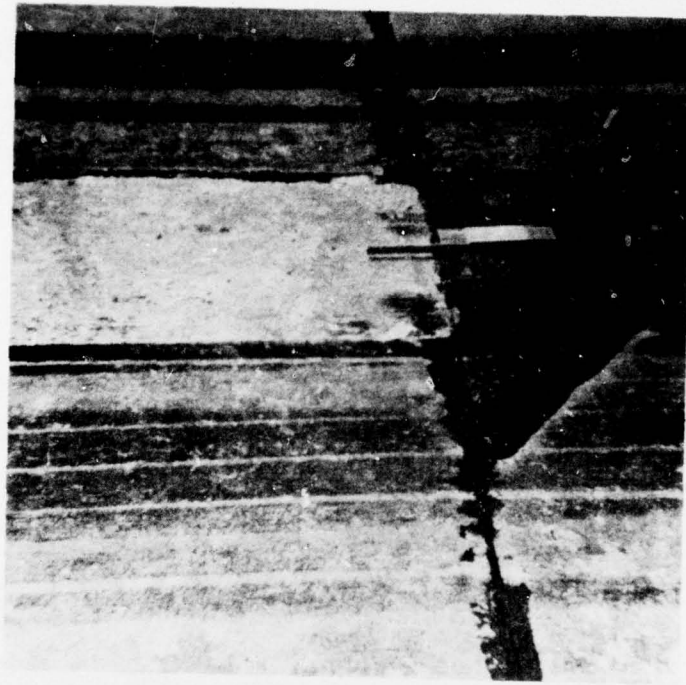


Photo 11. Epoxy patches of spalls with and without
joint seal

